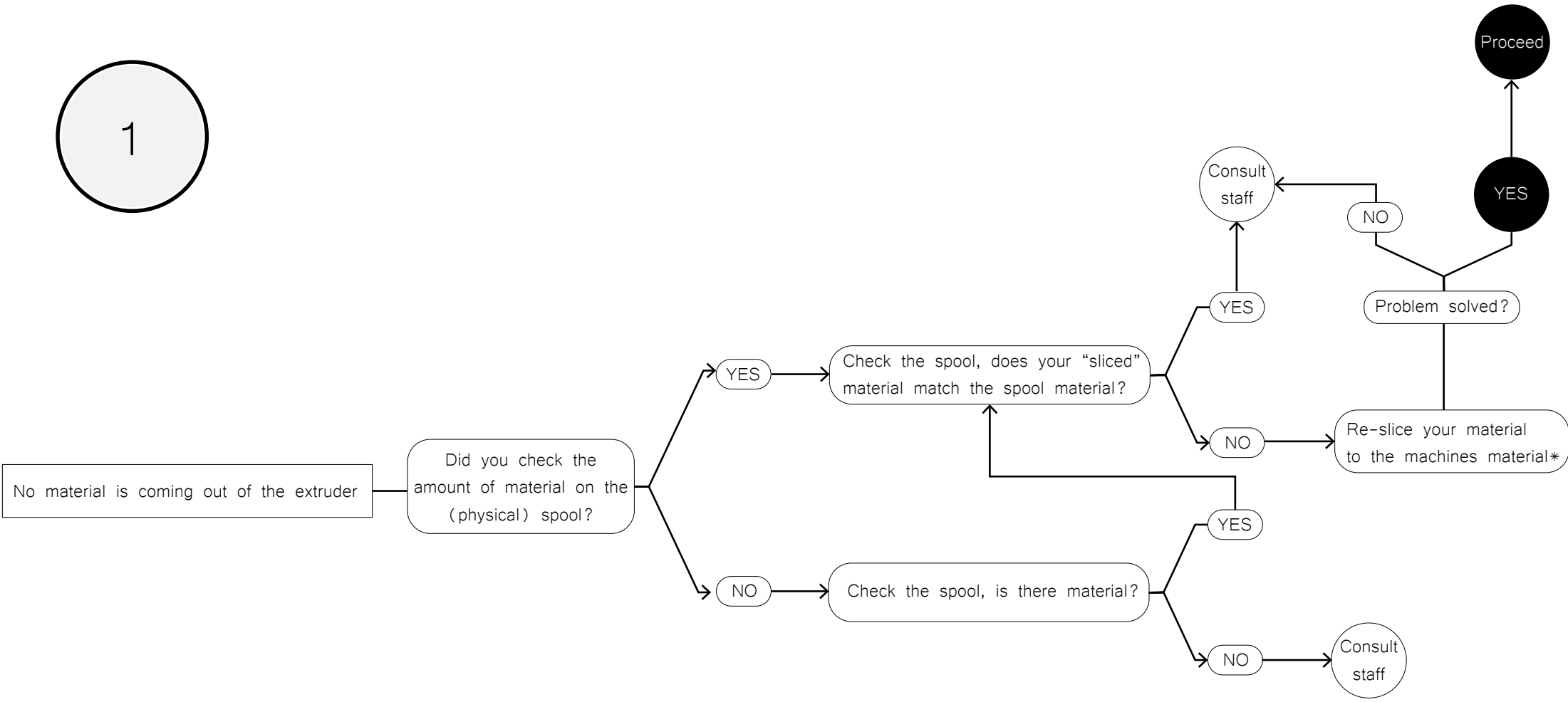


SECTION 10 : TROUBLESHOOTING

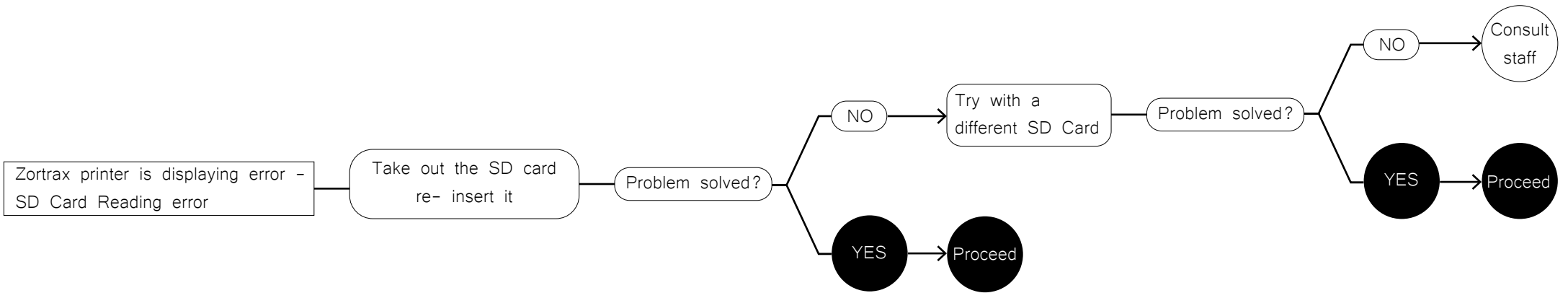
SECTION 10 : TROUBLESHOOTING

1



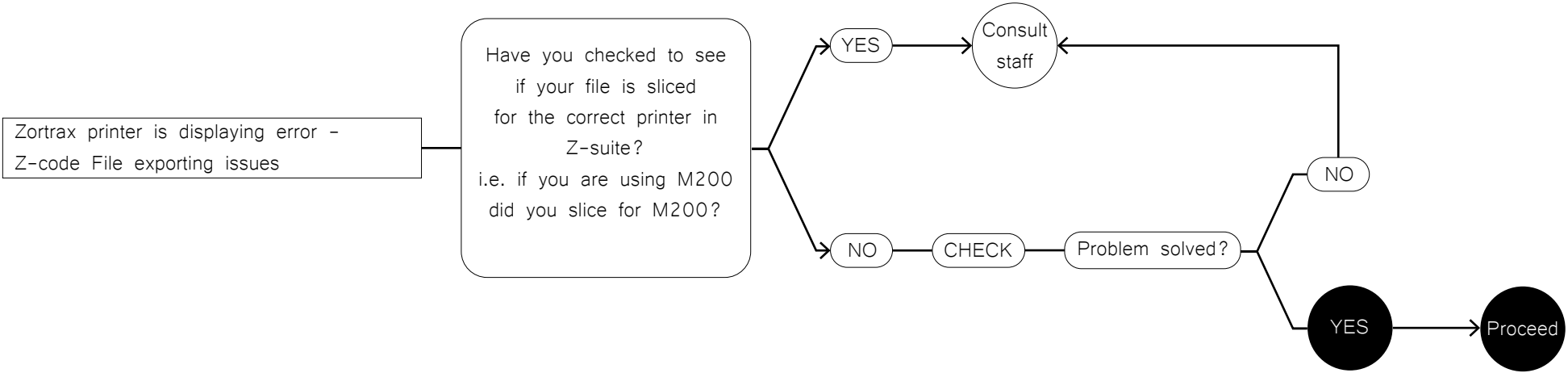
SECTION 10 : TROUBLESHOOTING

2



SECTION 10 : TROUBLESHOOTING

3



SECTION 10 : TROUBLESHOOTING

4

Why is my print warping?

Does your 3D model footprint (first few layers) exceed 80% of the build platform measuring from the centre?
(i.e. is there less than 40 mm free space all around your model?)

YES

Re-scale your model to a smaller size either in the slicing software or your CAD program*

(if your re-scale in your CAD program it will need to be re-exported)

Problem solved?

YES

Proceed

NO

NO

Does your model have enough infill for its size?
20-40% is recommended for most models.

NO

Re- slice your model in the slicing software to add more infill.
You can bump it up by 15%

Problem solved?

YES

Proceed

NO

YES

Consult staff

SECTION 10 : TROUBLESHOOTING

5

Why is my print not sticking to the build platform?
-or-
Why is my print being dragged around the build platform?

