

# DOMINO JOINER - STANDARD OPERATING PROCEDURE

### **DO NOT** use this tool without completing appropriate induction / training.



Approved safety glasses must be worn at all times in work areas.



Hearing protection may be necessary when noise levels are considered excessive.



Appropriate protective footwear with substantial uppers must be worn in work areas.



Close fitting protective clothing or a suitable workshop apron is advisable.



A dust mask may be necessary when airborne dust levels are considered excessive.



Contain or restrain long and loose hair, and remove exposed rings or jewellery.

#### POTENTIAL HAZARDS

- Moving, rotating sharp parts
- Burns

- Entanglement
- Noise

- Eye injuries
- Excessive dust

# PRE-OPERATIONAL SAFETY CHECKS

- 1. Ensure you have a suitable, safe work area and inform others working nearby that ear protection will be required.
- 2. Ensure you use the Festool dust extraction vacuum unit connected to the domino joiner.
- 3. Examine the machine and power cord for obvious damage. Do not use faulty equipment.
- 4. The machine power source must be isolated (not plugged in) while cutters are being installed and adjustments are being made.
- 5. Familiarize yourself with the different size domino's and ensure you select the appropriate cutter (tool) to use in the machine. Contact a technician if you are not sure.
- 6. Ensure you have set the 'plunge cut depth' to suit the domino and the 'fence height' to suit the thickness of your material. Contact a technician if you are unsure.
- 7. Ensure you are familiar with all the functions of the machine and have completed a practical induction with a technician prior to use.





# **OPERATIONAL SAFETY**

- 1. Examine the material for any sharp protruding objects such as nails and remove them.
- 2. Securely clamp your work piece to a solid work surface or ensure the project is stable.
- 3. Use a safe working posture with a stable stance and hold machine with both hands.
- 4. Keep fingers, hands, clothing and hair, etc. well clear of the rotating/moving cutter.
- 5. Ensure the fence/frame guide is held firmly flat and square to the workpiece and that you have lined up your cutting location.
- 6. Allow the machine to reach full operating speed, before plunge cutting. Do not apply excessive force.
- 7. When a cut is complete, wait for the machine to come to a full stop before sitting aside.

# **POST OPERATION**

- 1. Neatly store the machine in its allocated container and pack away all accessories.
- 2. Leave the work area in a safe, clean and tidy condition and sweep up all dust.